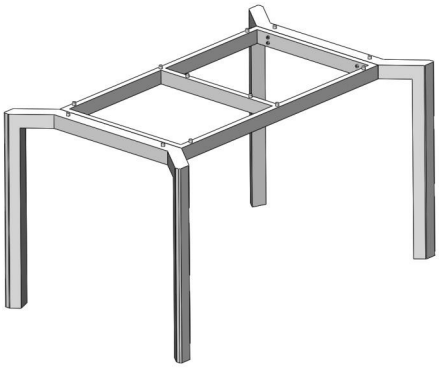
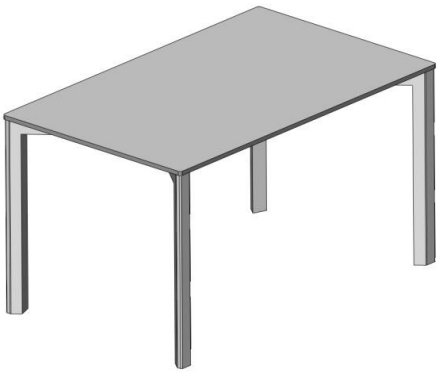
STERN
OUTSTANDING
– SINCE 1947 –

# MONTAGEANLEITUNG

# ASSEMBLY INSTRUCTION

# NOTICE DE MONTAGE





TISCHGESTELL PENTA 130 X 80 CM
TABLE FRAME PENTA 130 X 80 CM
ARMATURE DE TABLE PENTA 130 X 80 CM

104057 | 104062
104067 | 104072
104077

V12082025

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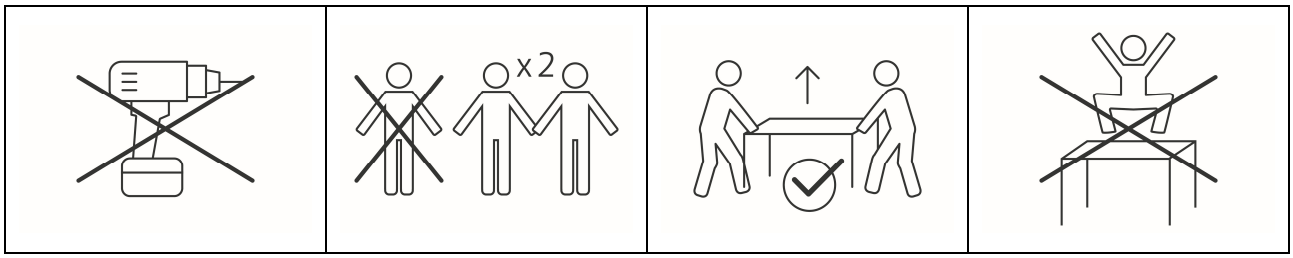
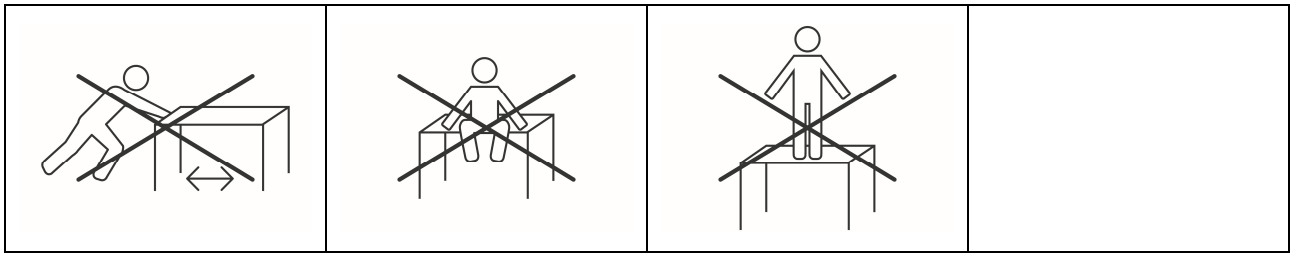
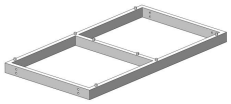
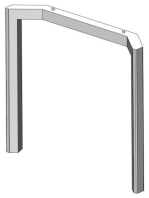
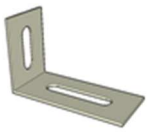
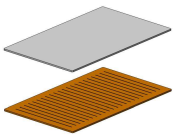
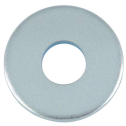


| A \| 1 x | B \| 2 x | C \| 8 x \| M8 x 45 | D \| 1 x |
|---|---|---|---|
|  |  | | |

| E \| 12 x | | | |
|---|---|---|---|
| | | | |

Dieser Montageschritt gilt für Silverstar/Teak-Tischplatten /// This assembly step applies for Silverstar/Teak table tops /// Cette étape de montage ne s'applique qu'aux plateaux de table Silverstar/Teck

| F \| 4 x | G \| 1 x | H1 \| 4 x | H2* \| 6 x | L* \| 6 x | I \| 1 x |
|---|---|---|---|---|---|
|  SILVERSTAR |  | SILVERSTAR | TEAK |  TEAK | |

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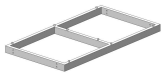
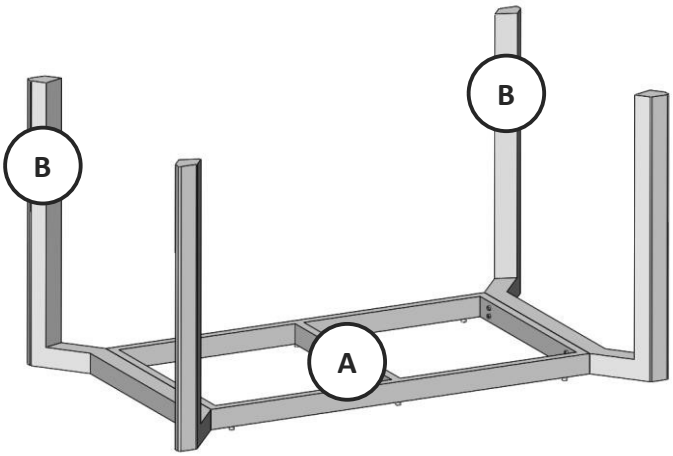
| 1. | |
|---|---|

| A \| 1 x | B \| 2 x | | | | |
|---|---|---|---|---|---|
|  | | | | | |



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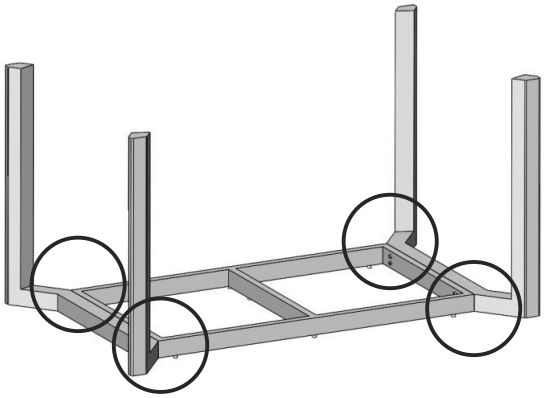
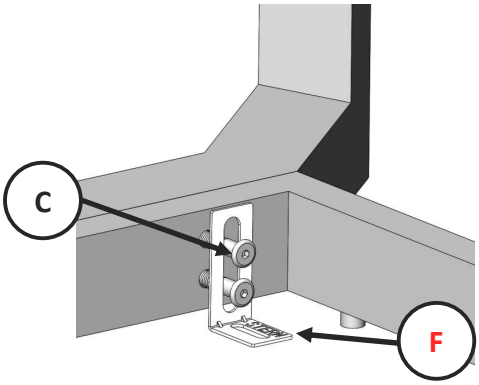
## 2.

| C \| 8 x | D \| 1 x | | | | F \| 4 x |
|---|---|---|---|---|---|
| | | | | | SILVERSTAR |





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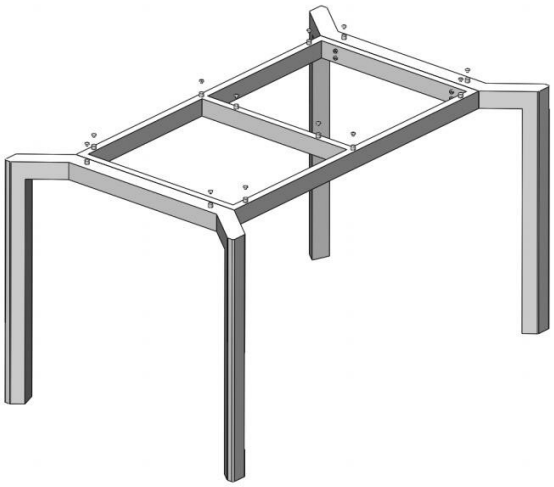
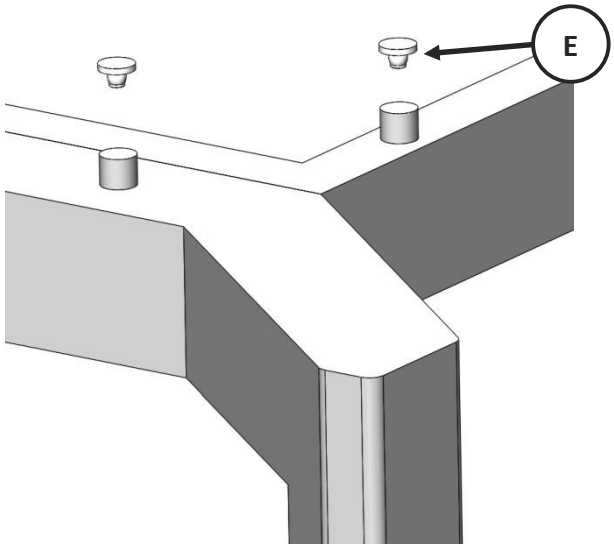
| 3. | |
|---|---|

| E \| 12 x | | | | | |
|---|---|---|---|---|---|
| | | | | | |





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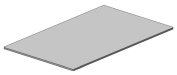
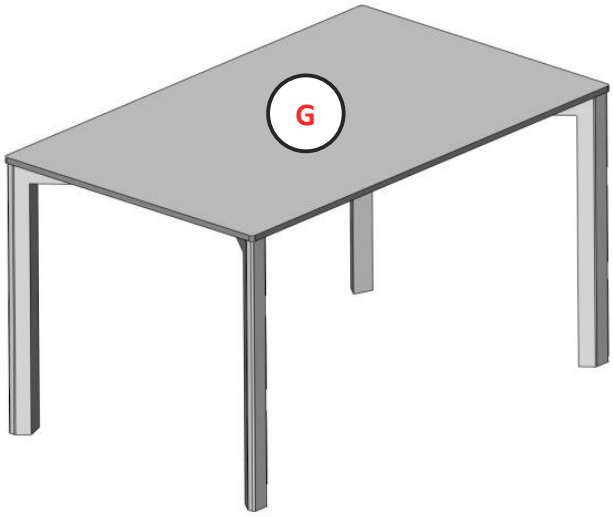
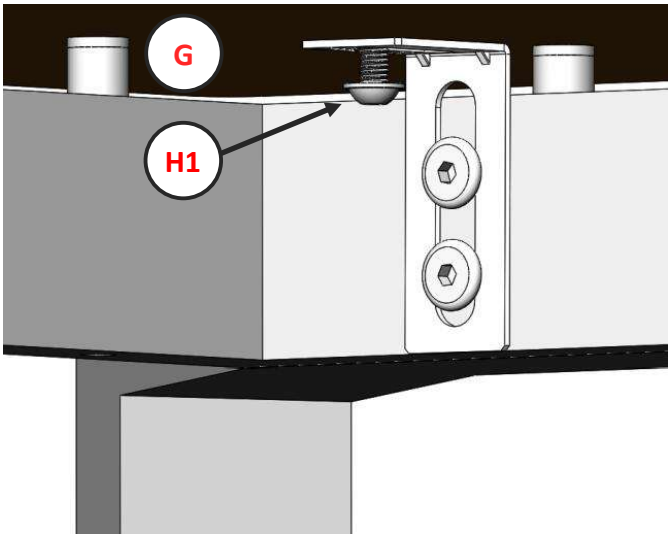
| 4. | |
|---|---|

| G \| 1 x | H1 \| 4 x | I \| 1 x | | | |
|---|---|---|---|---|---|
|  | SILVERSTAR | | | | |




Dieser Montageschritt gilt für Silverstar-Tischplatten
This assembly step applies for Silverstar table tops
Cette étape de montage ne s'applique qu'aux plateaux de table Silverstar



| 5. | |
|---|---|

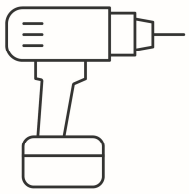
| | | | | | |
|---|---|---|---|---|---|
| | | | | | |

Bei Teak Tischplatten müssen die Bohrlöcher vorgebohrt werden!

For teak table tops, the holes must be pre-drilled!

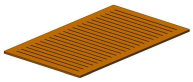
Pour les plateaux de table en teck, les trous doivent être pré-percés!

**Benötigte Werkzeuge / Required tools / Outils nécessaires**

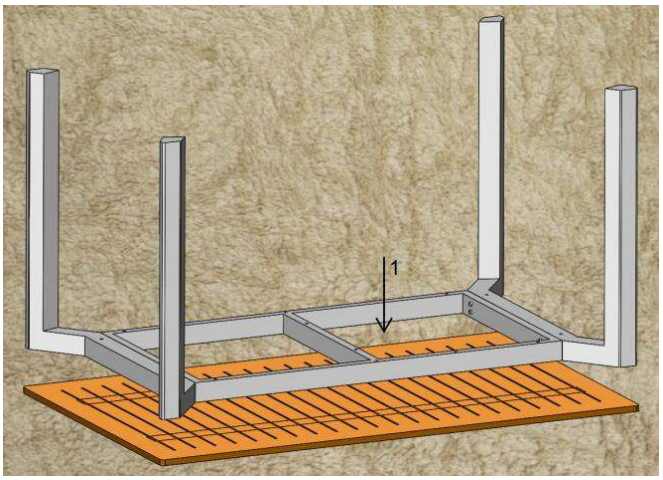
| | | |
|---|---|---|
|  | | |

**Holzbohrer Ø 3mm**
**Wood drill Ø 3mm**
**Perçage du bois Ø 3mm**

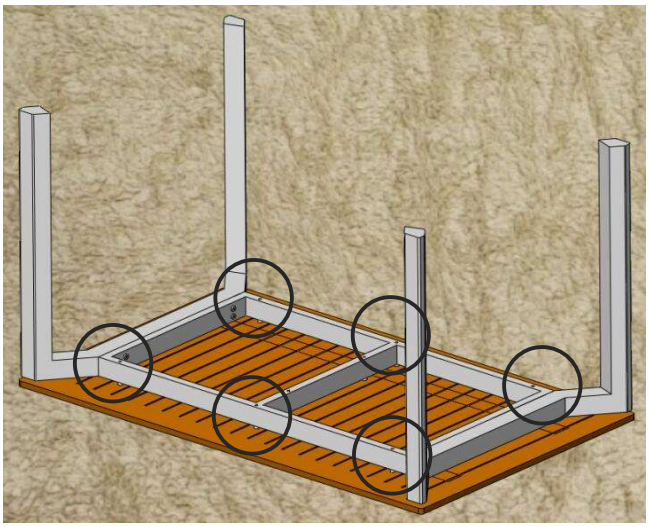
| 6. | |
|---|---|

| G \| 1 x | | | | | |
|---|---|---|---|---|---|
|  | | | | | |

Tischplatte ausrichten / Align table top / Aligner le plateau de table

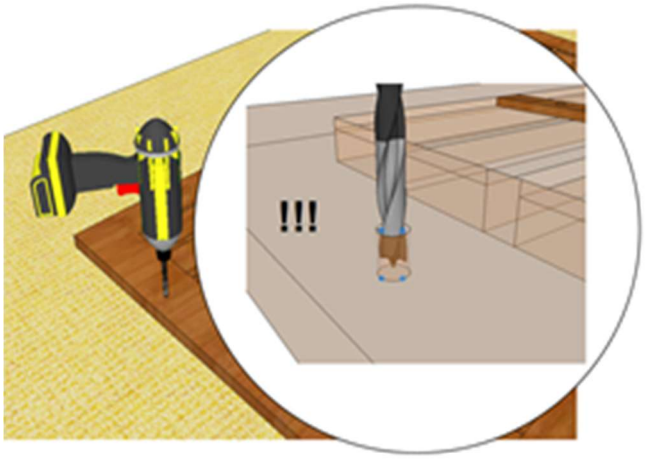


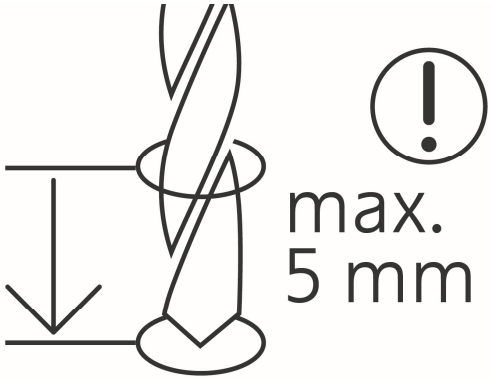

Bohrlöcher markieren / Mark drill holes / Marquer les trous de forage



| 7. | |
|---|---|

| | Ø 3mm | | | | |
|---|---|---|---|---|---|
| |  | | | | |



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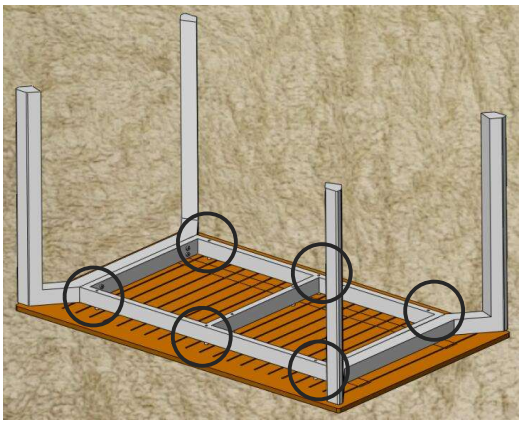
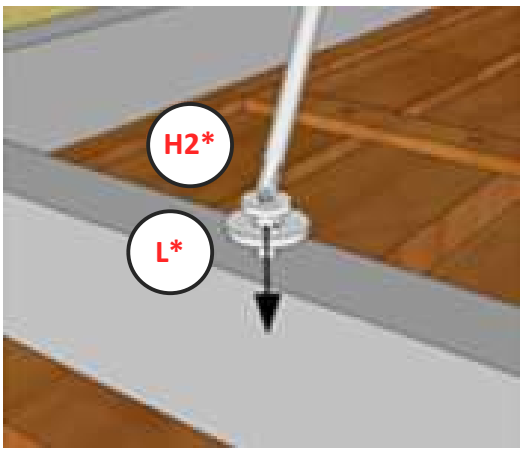
| 8. | |
|---|---|

| H2* \| 6 x | L* \| 6 x | | | | |
|---|---|---|---|---|---|
| TEAK | TEAK | | | | |

Dieser Montageschritt gilt für Teak-Tischplatten
(* Schrauben 70 mm H2 und Unterlegscheiben L sind der Tischplatte beigepackt)

This assembly step applies for teak table tops
(* screws 70 mm H2 and washers L are enclosed to the table top)

Cette étape de montage ne s'applique qu'aux plateaux de table teck
(* les vis 70 mm H2 et les rondelles L sont fournies avec le plateau de table)